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RB PWC70797
Job Sheet 192375



Part No: RB PWC70797

Job Qty: 1 pcs

Part Name: P3 Air Leak Check Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 4/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 8386*

Note: DWG RB PWC70797 REV 2 IPP Rev. A 19.03.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/25/19		0.00	0.10	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/25/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	4/25/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op **100** - Small Fab - Assemble as per drawing.Descriptions: **110** - QC5- Inspect part completeness to step on W/O**130** - Identify as per dwg & Stock Location: _____**140** - QC21- Final Inspection - Work Order Release**Job BOM**

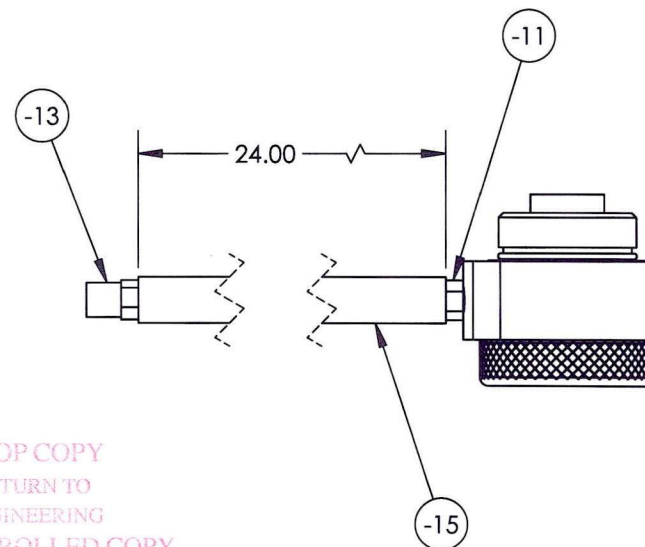
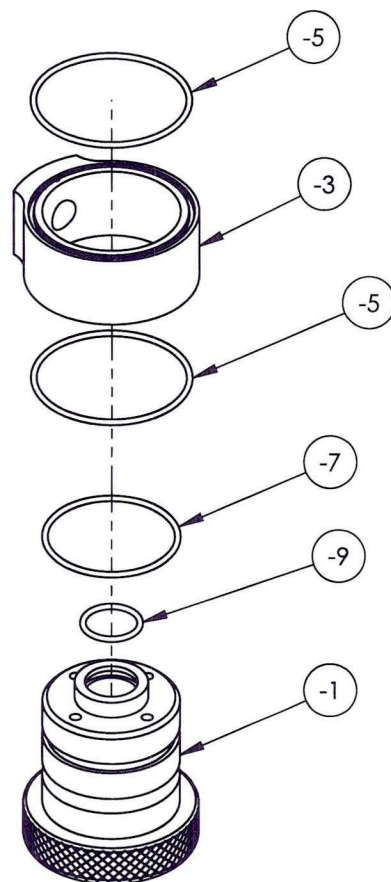
Part / Item	Component Name	Quantity	Operation	Container
1201T26	O-Ring, 015	1 (1 ea)	100-Small Fab - 1	
1201T41	O-Ring, 028	1 (1 ea)	100-Small Fab - 1	
1201T43	O-Ring, 030	2 (2 ea)	100-Small Fab - 1	
5405K2	Red Hose, 1/2" OD X 2 ft.	1 (1 ea)	100-Small Fab - 1	
91465K11	Fitting, 1/8 NPTF X 1/4 Barbed	1 (1 ea)	100-Small Fab - 1	
91465K91	Brass Push-on Hose Fitting, Straight, 1/4" Hose ID, 1/4 NPTF Male End	1 Ea (1 ea)	100-Small Fab - 1	
RB PWC70797-1 Plug		1 pcs (1 ea)	100-Small Fab - 1	
RB PWC70797-3 Sleeve		1 pcs (1 ea)	100-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	1201T26	1	0	0
	1201T41	1	0	0
	1201T43	2	0	0
	5405K2	1	0	0
	91465K11	1	0	0
	91465K91	1	5	0
	RB PWC70797-1	1	0	0
	RB PWC70797-3	1	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -1 Ø.668 REFERENCE DIMENSION, ADDED -3 MISSING .95 DIMENSION AND DATUM CONTROL FEATURES PER G.E. ADDED RB TO TOOL NO. PER RW.	10/5/2011	RJC	
2	16-0263	-1 CH'D DIM WAS Ø1.900 IS Ø1.90, CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE T/N, S/N, "MADE IN USA". -15 MODIFIED DESCRIPTION WAS HOSE IS RED HOSE.	12/6/2016	SM	JAG



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WITHOUT NOTICE
WORK ORDER
NO. 192375 MWS
1903-12

DART AEROSPACE																									
TITLE P3 LEAK CHECK ADAPTER																									
DWG NO. RB PWC70797	REV 2																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: GILBERT</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>USED ON MODEL</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>BELL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:2</td> <td>DATE 5/12/2011</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON	USED ON MODEL	QA APPR: LINDSAY	BELL	APPROVED: GILBERT		SCALE 1:2	DATE 5/12/2011
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SHEET 1 OF 3																									

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	6061		2
			-3	1	SLEEVE	6061		3
		B/O	-5	2	O-RING	VITON FLUOROELASTOMER	030 (MCMaster-CARR #1201T43)	1
		B/O	-7	1	O-RING	VITON FLUOROELASTOMER	028 (MCMaster-CARR #1201T41)	1
		B/O	-9	1	O-RING	VITON FLUOROELASTOMER	015 (MCMaster-CARR #1201T26)	1
		B/O	-11	1	FITTING	BRASS	1/8 NPTF X 1/4 BARBED (MCMaster-CARR #91465K11)	1
		B/O	-13	1	FITTING	BRASS	1/4 NPTF X 1/4 BARBED (MCMaster-CARR #91465K91)	1
		B/O	-15	1	RED HOSE	RUBBER	1/2 OD X 2' (MCMaster-CARR #5405K2)	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					